

Data Visualization Platform

DISPLAY OVERALL EQUIPMENT EFFECTIVENESS (OEE)

- Estimated Production Availability Vs Actual Availability Graph
- Graphs for Down Times
- Estimated Production vs Actual Production Graph
- Speed Losses Graph
- Actual Production vs Quality Production Graph
- Rejection Graph
- QR Code in a Machine

QR BASED MACHINE SPECIFICATIONS IDENTIFYING SYSTEM

We planned to implement a QR code base, Machine Specifications identification system. Each machine could have QR code and when the user scan that code, the user can identify the specifications of each machine in detail.



- Home
- Performance
- Rejections
- C Update Available Times

jection blister card E mark rejection

.U joint rejection

processing

- **©** Update Down Times
- 🖁 QR Scan
- User Profile
- About us
- Contact us

() Sign Out



Please forcus camera to QR code

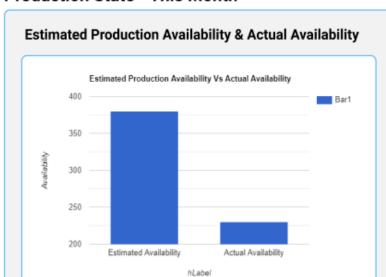
SCAN QR

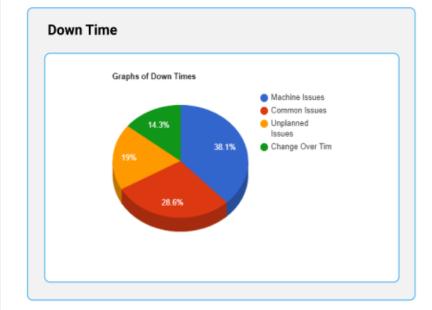


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Production State - This Month









This Week

Today				
PVC change time	9:00AM -	9:30AM	0:30:00	E
ALU change time	9:30AM -	9:45AM	0:15:00	ŧ

Last Week

Fri, Dec 18				
PVC change time	9:00AM	9:30AM	0:30:00	E
ALU change time	9:30AM	9:45AM	0:15:00	E

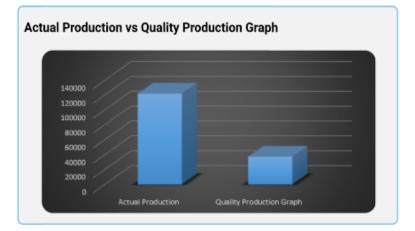
Thu, Dec 17				
PVC change time	9:00AM	9:30AM	0:30:00	ŧ
ALU change time	9:30AM	9:45AM	0:15:00	ŧ

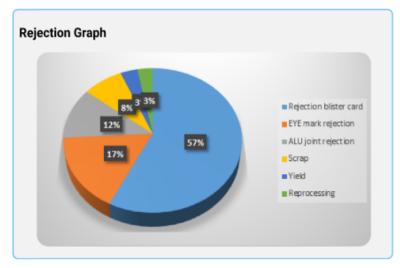
Wed, Dec 16				
PVC change time	9:00AM	9:30AM	0:30:00	Ξ
ALU change time	9:30AM	9:45AM	0:15:00	E

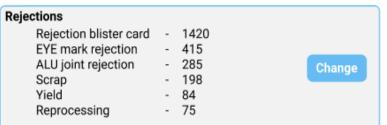
Tue, Dec 15		
PVC change time	9:00AM - 9:30AM 🗂 0:30:00	ŧ
ALU change time	9:30AM - 9:45AM 🗂 0:15:00	E

Mon, Dec 14				
PVC change time	9:00AM	9:30AM	0:30:00	Ξ
ALU change time	9:30AM	9:45AM	0:15:00	Ξ

■ Product Quality

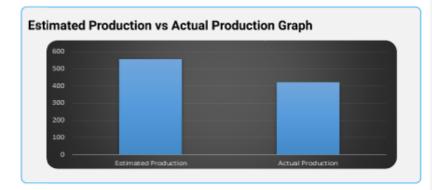


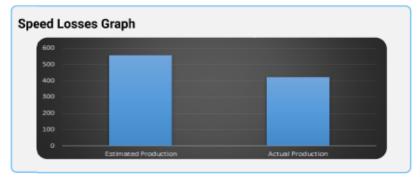




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Performance





Machine Specifications

Max Speed - 200 rpm Discharge point - 3

Change

Tablet Specifications

Ramp downs

Product - Paracetamol Product Specifications - Paracetamol Rated Speed - 180 rpm

Change

Daily Inputs

Product - Paracetamol
Actual Speed - 150 rpm
Speed losses - 30 rpm
Minor stops - -Ramp ups - --

Change